

MAPLE RIDGE ARMOURY RENEGADE RIFLE



OWNERS MANUAL



MAPLE RIDGE
ARMOURY

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MAPLE RIDGE ARMOURY RENEGADE RIFLE

Congratulations on being the proud owner of an MRA Renegade Rifle. We want to sincerely thank you for choosing Maple Ridge Armoury, and we hope that this firearm exceeds your expectations and serves you well.

The Renegade was designed and manufactured to be a lightweight, reliable, and accurate bolt action rifle, which makes it equally capable of serving the needs of hunters, farmers, and sport shooters alike. The modularity of the Renegade allows for simplified caliber changes and customization to suit the specific needs of each owner. The large variety of compatible parts and accessories produced by Maple Ridge Armoury and a vast number of domestic and foreign producers allows for a high level of individual customization, which also leads to longevity of the platform.

Please review the information within this owner's manual thoroughly prior to using your new firearm. We have provided a detailed list of features that the user must be familiar with in order to ensure the safest use of this firearm.

INTRODUCTION

Maple Ridge Armoury recommends the assembly, function, and safety testing of the Renegade rifle and Renegade receiver kit to be performed by a qualified gunsmith or firearm professional. Maple Ridge Armoury is not liable for any damage(s) or injury sustained through improper installation and use of the Renegade, its accessories or compatible third-party parts. If you are unsure of the proper installation or use of this firearm or any of its related parts and accessories, please seek the assistance of a qualified gunsmith or firearm professional.

Maple Ridge Armoury offers lifetime service and support for all Maple Ridge Armoury products. Our Canadian Service Centre located in Barrie, Ontario, supports domestic customers. Foreign Maple Ridge Armoury customers are supported by our international network of dealers as found on our website, www.mapleridgearmoury.com.

SAFETY

As taught in the Canadian Firearms Safety Course and Canadian Restricted Firearms Safety Course, we strongly recommend performing the ACTS & PROVE whenever you are handling a firearm.

ACTS

1. **A**ssume every firearm is loaded.
2. **C**ontrol the muzzle direction at all times.
3. **T**rigger finger must be kept off the trigger and out of the trigger guard.
4. **S**ee that the firearm is unloaded - Prove it safe.

PROVE

1. **P**oint the firearm in the safest available direction.
2. **R**emove all cartridges.
3. **O**bserve the chamber.
4. **V**erify the feed path.
5. **E**xamine the bore.

We recommend following the following safe use guidelines when operating a firearm.

1. Be aware of your target and what is surrounding it prior to aiming your firearm.
2. Never trust the mechanical safety catch of the firearm.
3. The firearm must be unloaded until the time of use.
4. Always ensure that eye and ear protection is worn during use.
5. The barrel of your firearm must be free from any obstructions prior to loading, aiming and firing.
6. Avoid the consumption of alcohol and drugs before and during use of a firearm.
7. Do not alter or modify your firearm in any way.
8. Make sure all parts and accessories are fully operational prior to using your firearm.
9. Make sure to perform regular maintenance and cleaning of your firearm for optimal performance and utmost safety.

RENEGADE RIFLE COMPONENT LIST

Your MRA Renegade rifle includes the following accessories:

- a. MRA Renegade Receiver
- b. MRA Renegade Bottom Metal
- c. MRA Renegade Barrel
- d. MRA V1 M-LOK Hand guard
- e. MRA Defiant Brake
- f. MRA Renegade Bolt Carrier Group
 - a. Bolt Carrier and alignment block with (2) grade 8 fasteners
 - b. Bolt Assembly
 - c. Firing Pin
 - d. Cam Pin
 - e. Firing Pin Retaining Pin
- g. MRA Renegade Cylinder Cocking Handle with (1) SHCS bolt and (2) dowel pins
- h. MRA Renegade Receiver Extension Assembly
 - a. Castle Nut
 - b. End Plate
 - c. Receiver Extension
 - d. Carrier Return Spring
 - e. Buffer
- i. MRA Renegade Bottom Metal Parts Kit
 - a. Fire Control Group
 - b. Takedown and Pivot Pins with (2) detents and (2) springs
 - c. Safety with detent and spring
 - d. Magazine catch, button, and spring
- j. Butt Stock
- k. Pistol Grip
- l. Magazine

RENEGADE RECEIVER KIT COMPONENT LIST

Your MRA Renegade Receiver kit includes the following accessories:

- a. MRA Renegade Receiver
- b. MRA Renegade Bottom Metal
- c. MRA Renegade Bolt Carrier
- d. MRA Renegade Carrier and Alignment Block with (2) grade 8 fasteners
- e. MRA Renegade Extraction Assist Spring
- f. MRA Renegade Cylinder Cocking Handle with (1) SHCS bolt and (2) dowel pins
- g. MRA Renegade Receiver End Plate
- h. MRA Renegade Pivot Pin, Takedown Pin, and Takedown Pin Spring
- i. Renegade .750" Barrel Gas Port Block with (3) set screws
 - Renegade Barrel Gas Port Blocks are also available in .625", .875", and .936".

REQUIRED PARTS TO ASSEMBLE RECEIVER KIT

In addition to the included parts, the following parts or similar parts are also required to assemble a safe and fully functioning firearm.

- a. MRA Renegade Barrel
- b. MRA V1 or V2 Handguard
- c. MRA Muzzle Device
- d. MRA Firing Pin and Retaining Pin
- e. MRA Cam Pin
- f. MRA Bottom Metal Parts Kit
- g. MRA Receiver Extension
- h. MRA Carrier Return Spring
- i. MRA Return Spring Buffer
- j. MRA Castle Nut
- k. Pistol Grip
- l. Butt Stock
- m. Magazine matching the Bottom Metal

RENEGADE RECEIVER KIT ASSEMBLY

Maple Ridge Armoury recommends the assembly, function, and safety testing of the Renegade rifle and Renegade Receiver Kit be performed by a qualified gunsmith or experienced firearm professional. Maple Ridge Armoury is not liable for any damage(s) or injury sustained through improper installation and use of the Renegade, its accessories or compatible third-party parts. If you are unsure of the proper installation or use of this firearm or any of its related accessories, please seek the assistance of a qualified gunsmith or firearm professional.

Please note that if you are assembling this firearm yourself, you may not assemble the firearm with the intention of returning the assembled firearm to a third party. Only a licensed gunsmith can perform this task.

Do not file, scrape, drill, use sandpaper, or a machine on your rifle whatsoever. If a screw or part is difficult to install, do not force it. Check for alignment, and then proceed to try and install again. All screws and accessories should be smooth to install and can be inserted with ease if correctly aligned.

After assembly of your firearm, you must complete the assembly checklist found in Appendix "A", followed by a function and safety test. Upon completion of a function and safety test, you are to perform the standard cleaning procedure of the bolt and bore as if it had been used with live cartridges. The next step is to reassemble your firearm and check that it is functioning properly.

Ensure that you always have a clean work surface when performing these tasks and always place parts in containers according to their function and order of installation.

We highly recommend that you take your time when performing the assembly, installation, maintenance and safety testing of your firearm, read all instructions thoroughly (TWICE!). Double-check your work, and have all the necessary tools and equipment prepped and ready to use.

#1 TOOLS

- a. Renegade Bottom Metal Block or similar vise block to hold the Bottom Metal.
- b. Torque Driver with variable setting for in/lbs.
- c. Armourers Wrench.
- d. Renegade Barrel Torque Rod for working on the Receiver.
- e. Brass or Steel Punches.
- f. Brass Hammer
- g. Torque Rod with 1/2" Drive
- h. Eye protection to protect your eyes from flying detent and springs should they slip free during the installation.
- i. Long Hex Key or screwdriver for the grip (different grips come with different bolts so find the appropriate, long necked tool to install the grip).
- j. Premium GO and NO-GO Head Space Gauges.
- k. Snap Caps or Dummy Cartridges for the caliber matching your barrel and bolt.
- l. High quality moly, lithium, or firearm rated grease.
- m. Bench vise or other method to securely hold the Receiver and Bottom Metal.



#2 MRA RENEGADE BOTTOM METAL ASSEMBLY

a. **Secure the Bottom Metal so the top portion is facing upwards.**

b. **Magazine Catch.**

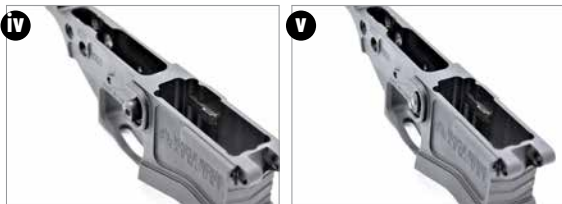
i. Collect the magazine catch, magazine catch spring, and magazine catch button.



ii. Insert the magazine catch in the left side of the bottom metal.

iii. Place the magazine release spring into the magazine release buttonhole on the right side of the bottom metal.

iv. Screw the magazine release button onto the magazine catch, serrated side out, until it bottoms out then align it with the magazine catch buttonhole.



v. Press the magazine release button into the buttonhole and spin the magazine catch on the left hand side to thread it further into the magazine button until the end of the catch rod sits flush with the face of the button.

vi. Make sure the catch does not scrape against the raised portions of the bottom metal.

vii. Test with empty magazines to make sure the release catches and releases magazines.

c. **Trigger Assembly**

- i. Collect the trigger, trigger spring, hammer, hammer spring, disconnecter, disconnecter spring, and the trigger and hammer pins.



- ii. Assemble trigger, hammer, and disconnecter sub assemblies.
- iii. Place the trigger assembly into the bottom metal so the trigger goes into the oval hole in the bottom and place the disconnecter assembly into the groove of the trigger assembly with the disconnecter spring to the rear. The hole in the disconnecter will line up with the holes in the trigger assembly and the bottom metal.
- iv. Insert trigger pin through the corresponding holes in the bottom metal, trigger, and disconnecter.



- v. Double-check the placement of the hammer and hammer spring. Ensure the hammer spring is oriented as in the image in this manual. Insert the hammer assembly into the bottom metal with the the hammer springs on top of the trigger pin. Insert the hammer pin through the bottom metal and hammer. Use decent pressure to align the hammer assembly with the bottom metal pinhole.



- vi. Test the function of the trigger while controlling the fall of the hammer to prevent it from striking and damaging the bottom metal.

d. **Safety, Takedown Pin, Pivot Pin and Grip**

- i. Collect the safety, safety detent, safety spring, pivot pin, pivot pin detent, pivot pin spring, take down pin, take down pin detent, take down pin spring, grip, grip screw, and grip screw washer.



- ii. Cock the hammer back so rear of the trigger drops down to give through clearance of the bottom metal safety hole.
- iii. Flip the bottom metal over so the bottom is facing upwards and insert the safety selector and set the position to "FIRE" mode. Flip the bottom metal over so the bottom is facing upwards and
- iv. Insert the safety detent pin pointy tip first and insert the takedown pin detent in the corresponding holes on the bottom metals mating surface for the grip.



- v. Insert the safety detent spring into the corresponding hole in your grip of choice.
NOTE: It is the thinner one that is slightly shorter than the additional identical thin, takedown pin springs.



- vi. Insert the takedown detent spring in the corresponding hole in the bottom metal.
- NOTE: It is the shorter of the 2 remaining springs. Screw in the grip to the bottom metal matching up the spring with the safety selector hole and double-check that the safety selector is still in the "Fire" position on the opposite side.



- vii. Place the pivot pin detent spring in the hole at the front of the receiver followed by the pivot pin detent.



- viii. Compress the detent so it is flush with the face of the receiver's pivot pin detent and spring housing. You can use a 1/4" punch or knife or any firm, thin, straight tool to achieve this. Be mindful that you do not let the detent slip and spring free. We suggest setting up a cardboard box to catch the detent and spring should they spring loose.
- ix. Slide the front Pivot Pin over the flat tool that is holding the detent and spring compressed so the channel for the Pivot Pin is facing the detent. Slide the flat tool away allowing the detent to spring into the channel of the Pivot Pin. Slide the Pivot Pin into the closed position and then into the open position and check for functionality.



#3 MRA RENEGADE RECEIVER ASSEMBLY

a. Barrel, Hand guard, Muzzle Device, and Gas Port Block

- i. Inspect the barrel headspace using a stripped bolt assembly, and premium head space gauges.
 1. Strip the bolt assembly of the extractor and ejector assemblies and set them aside for reinstallation.



2. Insert the GO gauge in the barrel chamber and insert the stripped bolt assembly. The bolt face should sit flush against the exposed bottom of the head space gauge and the bolt should spin freely with the bolt lugs passing inside the barrel extension lugs.
3. Insert the NO-GO gauge in the barrel chamber and insert the stripped bolt assembly. The bolt face should sit flush against the exposed bottom of the head space gauge and the bolt should not spin freely.



4. If the barrel passes the Head Space check, continue with assembly. If the barrel does not pass the head space check or if you are unsure of the test results, stop assembly immediately and contact Maple Ridge Armoury customer support or a qualified gunsmith or firearm professional to assist you.
- ii. Secure the Renegade Receiver using either an MRA Barrel Torque Rod or some other tool or jig.



- iii. Apply a very light film of grease to the barrel extension and insert the barrel into the receiver so that the index pin keys into the corresponding notch on the receiver.



- iv. Apply a light film of grease to your chosen hand guard barrel nut, slide the nut over the barrel, and screw onto the receiver locking the barrel in place. Torque the barrel nut to the required torque setting as indicated on the hand guard installation instructions. The MRA V1 hand guard barrel nut requires 35 ft/lbs.



- v. In the case of using a gas ducted barrel, slide the appropriate size MRA Renegade Barrel Gas Port Block over the barrel's gas journal and secure in place to block the barrels gas port. You may also be able to install a regular carbine gas block backwards to achieve the same results.
- vi. Finish installing the hand guard as per the instruction for that hand guard.



- vii. Install your chosen muzzle device if you wish to use one.

#4 RENEGADE BOLT CARRIER ASSEMBLY

a. Assemble Carrier

- i. Affix the Bolt Carrier Alignment Block to the Bolt Carrier using the 2 Grade 8 Fasteners. These should be torqued to 50 in/lbs. Since there is no pressure being applied to this alignment block, there is no need for thread locker or staking of the bolts.
- ii. Place the Renegade Extraction Assist spring over the back-tail stock of the bolt.
 1. NOTE: If using a bolt assembly for a gas driven carbine, remove the gas rings before inserting the bolt into the Renegade carrier. The gas rings must be removed for reliable and safe operation. An AR-15 bolt assembly with gas rings will not work in the Renegade.



- iii. Insert the bolt assembly into the Renegade Bolt Carrier with the bolt extractor facing the right-hand side of the Carrier and insert the Cam Pin through the Bolt Carrier Cam Pin slot and through the Bolt Assembly Cam Pin hole.
- iv. Insert the firing pin through the rear of the Bolt Carrier into the rear of the bolt assembly.



- v. Secure the firing pin by installing the firing pin retaining pin into the corresponding hole on the right-hand side of the carrier.

b. Install Carrier into Receiver

- i. Secure the Renegade receiver in a vice using the Renegade receiver jig or another compatible device. Be careful to not damage the finish of the receiver if using a 3rd party device.
- ii. Apply grease to the Bolt Carrier outside rails and insert the Bolt Carrier Assembly into the Receiver.



- iii. Insert 2 dowel pins in the charging handle and install onto the left- or right-hand side of the carrier using the socket head cap screw.



#5 RECEIVER EXTENSION ASSEMBLY AND FINAL RECEIVER ASSEMBLY

a. Install Receiver Extension

i. Layout all Receiver Extension Parts



- ii. Screw the Castle Nut onto the Receiver Extension so that the corresponding Armourer Wrench flats are facing the end of the tube and away from the receiver and slide the MRA Renegade Receiver End Plate over the threaded part of the Receiver Extension ensuring the tab on the bottom of the end plate slides into the corresponding notch on the buffer tube.
- iii. Apply grease to the Carrier Return Spring, insert the Return Spring Buffer into the spring and insert this assembly into the Receiver Extension open end first.



- iv. Compressing the spring into the Receiver Extension by pressing the exposed Return Spring Buffer against the rear of the Bolt Carrier, screw the Receiver Extension assembly securely onto the back of the Renegade Receiver for 6 revolutions.
 - v. Screw the castle nut down so that it pins the end plate to the receiver and torque to 40 ft/lbs.
- ### b. Complete the Rifle
- i. Slide the butt stock onto the Receiver Extension.
 - ii. Attach the Receiver to the Bottom Metal.
 - iii. You are now done assembling the rifle and it is ready for final function and safety checks.

#6 SAFETY CHECK, FUNCTION TEST AND TEST FIRE

- a. Check that all included and required parts are being used. If there are parts and accessories left unassembled, you may not have assembled your firearm correctly. Check for loose parts after assembly and function test as detailed below. Check the head space using a quality set of head space gauges for the caliber of the barrel.
- b. The head space must pass the GO and NO-GO gauges to be considered safe to shoot. If either the GO or NO-GO test fails, please contact Maple Ridge Armoury for assistance.

NEVER FIRE A FIREARM THAT DOES NOT PASS THE HEAD-SPACE CHECK.

- c. Assemble the Barreled Receiver to the Bottom Metal
- d. Perform the Function and Safety Test.

DO NOT USE LIVE AMMUNITION TO FUNCTION TEST, USE ONLY SNAP CAPS OR DUMMY CARTRIDGES OF THE CORRECT CALIBER, AND ABSOLUTELY NO PRIMER, NO POWDER AND ONLY THE CORRECT OAL.

- i. Perform a dry test WITHOUT snap caps or dummy cartridges.
- ii. Cock the action a few times ensuring the action cycles smoothly and that the carrier locks into battery.
- iii. Set the Safety in the SAFE position and try to depress the trigger. The trigger should not depress.
- iv. Set the Safety to the FIRE position and depress the trigger holding the trigger down. The trigger should depress, dropping the hammer.
- v. While holding the trigger down, cock the action, then slowly release pressure on the trigger. The trigger should reset, and you should hear and feel the disconnect engage the trigger sear.
- vi. Depress the trigger, when you perform this action, the hammer should drop.
- vii. If the Function test fails at any point, please contact Maple Ridge Armoury for assistance.
- viii. Perform a dry test with snap caps or dummy cartridges.
- ix. Charge a magazine WITH 2 snap caps and insert the magazine in the rifle's magazine well until it engages the magazine catch.
- x. Cock the action to chamber the snap caps.
- xi. Set the Safety in the SAFE position and try to depress the trigger. The trigger should not depress.

- xii. Set the Safety to the FIRE position and depress the trigger holding the trigger down. The trigger should depress, dropping the hammer.
- xiii. While holding the trigger down, cock the action extracting and ejecting the chambered snap cap and loading a new snap cap from the magazine.
- xiv. Slowly release the trigger until you feel and hear the reset then depress the trigger to drop the hammer.
- xv. REPEAT THE TEST WITH 3 DIFFERENT MAGAZINES LOADED WITH 2 SNAP CAPS EACH.
- xvi. **NEVER FIRE A FIREARM THAT DOES NOT PASS A COMPLETE FUNCTION TEST.**

e. Live Test Fire

- i. Use factory ammunition of the caliber matching your barrel and bolt.
- ii. When using ammunition do not exceed factory ammunition pressure.
- iii. Do not use reloads that exceed maximum specifications as detailed in professional, published reloading manuals.
- iv. Cycle and Test Fire 5 live cartridges from a magazine matching your bottom metal. The action should cycle smoothly through the entire firing cycle.
- v. After test firing check the ejected brass for abnormal marks. The primer should be struck in centre. Check barrel for obstructions.
- vi. Check for loose parts once again. Reminder, there should be no loose parts.

f. Rifle Break In

- i. The Renegade rifle requires a break-in period of approximately 100 rounds to reach optimal performance and reliability.

CLEANING & MAINTENANCE

As taught in the Canadian Firearms Safety Course and Canadian Restricted Firearms Safety Course, we strongly recommend performing the ACTS & PROVE whenever handling any firearm.

Once the firearm has been proven safe, proceed with cleaning and/or maintenance.

1. Detail Strip
 - a. Separate the Receiver from the Bottom Metal and set the Bottom Metal aside.
 - b. Secure receiver in Renegade receiver vice jig.
 - c. Back off the castle nut and remove the buffer system.
 - d. Remove the charging handle from the bolt carrier.
 - e. Remove the bolt carrier group from the receiver.
 - f. Remove the firing pin retaining pin, followed by the firing pin, and the cam pin, and then finally the bolt assembly and extraction assist spring.
2. Cleaning
 - a. Clean the bore using a single piece, silicone covered cleaning rod. We strongly advise against using a Bore-Snake or 2-piece steel cleaning rod.
 - b. Use a bore solvent to dissolve fouling caused by the bullets jacket.
 - c. Use a bore cleaner to clean the carbon and other fouling from the bore.
 - d. Clean the bolt assembly and sub-components with a high quality cleaner.
 - e. Clean the interior of the receiver and bottom metal with a high quality cleaner.
 - f. Clean the buffer component and tube with a high quality cleaner.
3. Lubrication
 - a. Apply a thin film of high quality gun oil to the bolt assembly and cam pin. Ensure that you do not get any oil on the bolt face or lugs.
 - b. Apply a thin film of high quality gun grease to the bolt carrier rails and alignment block, the alignment block channel in the receiver, and to the buffer spring.
4. Reassembly
 - a. Reassemble the firearm according to the assembly instructions detailed in this manual.

5. Maintenance
 - a. Ensure the firearm is in good working order by performing a dry function test prior to firing. If the function test fails, please contact Maple Ridge Armoury. Do not fire a firearm that cannot pass a dry function test.
 - b. Ensure the firearm is clean and lubricated as per the instructions in this manual.
6. Troubleshooting
 - a. Light Primer Strike
 - i. Bolt is not fully in battery causing the firing pin to stop short and not detonate the primer. If this happens, the firearm is likely tight and requires more break-in to smooth out the action. In the case of using a gas driven bolt assembly, ensure the gas rings have been completely removed.
 - b. Hard Extraction
 - i. Cartridge cases made from steel and/or covered in lacquer may be difficult to extract. We recommend the use of brass cased ammunition for best results.
 - ii. Inspect the barrel chamber. A rough chamber can cause hard extractions.
 - iii. Ensure the extraction assist spring is installed on the bolt assembly tail stock. The Renegade will not run reliably without the extraction assist spring installed.

APPENDIX “A”

MRA RENEGADE ASSEMBLY CHECKLIST

- All parts accounted for;
- Correctly sized screwdrivers and wrenches;
- All parts used, no left over parts or accessories;
- Torqued to specifications;
- Function test;
- Go and NO-GO head space chamber gauge test;
- Trigger function test;
- Bolt function test;
- Magazine function test;
- Barrel gas block test;
- Cartridge load from magazine, trigger, bolt and eject test;
- Field stripping and cleaning test before live fire;
- Single cartridge live fire test;
- Charged magazine feed and fire test;
- Loose parts test after live fire;
- Field strip and clean after live fire test;
- Factory specification live ammunition confirmation test;
- Do not attempt to assemble without the safety components;
- Do not modify the receiver or bolt carrier group;
- Use only approved compatible parts and accessories;
- Use only parts and accessories that are legal to possess;
- Assemble only while your firearms license is valid;
- After assembly transport safely to a designated firearm range or safe area;

If you are assembling your own firearm, you may not install a parts kit that belongs to a third party with the intention of returning the assembled firearm to the original owner. Only a licensed gunsmith can perform this task.

WARRANTY

All Maple Ridge Armoury products are backed by our transferable, limited lifetime repair or replace warranty with proof of original purchase. The warranty covers all workmanship and material defects for the life of the firearm.

This warranty does not cover normal wear and tear, surface finish, abuse or misuse, damage to property, cost of inconvenience or loss of use.

This warranty gives you certain legal rights and you may have other rights which vary depending on your local and national government regulations. Apart from the assumptions of cancellation of warranty mentioned in the different sections of this manual, below will also void the warranty:

- Unauthorized modifications and/or repairs.
- Rifle returned in neglected condition (dirty, corroded, etc.)
- Use of improper ammunition (e.g. reloaded ammunition, ammunition not made to SAAMI or CIP specifications)
- Damages which result from not following the instructions given in this manual.

This firearm is identified by the serial number on the side of the Receiver.

CAUTION: in case of return of the rifle for any reason, ensure the firearm is unloaded and the bolt is removed.

In the event you require support and/or your Maple Ridge Armoury product requires warranty service, please contact us via email, telephone, or mail using the information on the back of this booklet to initiate a warranty claim.

To initiate a warranty claim, please have proof of purchase, contact information, product information, and details of your warranty issue prepared to help expedite the process.

Please check the Maple Ridge Armoury website for a PDF download of this owners manual and for regular updates to the owner's manual.





MAPLE RIDGE ARMOURY

Performance and Style

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